

ISC1180YH – IS 513 Part 2 (2016) – DP-HHE- Technical Datasheet

1. Chemical & Mechanical Properties

Property	Value
C (%)	≤0.10
Mn (%)	≤2.40
Si (%)	≤1.50
P (%)	≤0.020
S (%)	≤0.020
Al (%)	0.02–0.06
Ti (%)	≤0.15
Nb (%)	≤0.09
Yield Strength YS (MPa min)	1180
Tensile Strength UTS (MPa min)	1240
Elongation A80 (%) min	12

2. Equivalent / Alternative Grades

Grade	Standard	C%	Mn %	Si%	P%	S%	Al%	Ti%	Nb %	UTS (MPa)	YS (MPa)
EN Gr 1180	EN 10338	≤0.10	≤2.40	≤1.50	≤0.020	≤0.020	0.02 – 0.06	≤0.15	≤0.09	1240	1180
ASTM Gr 1180	ASTM A1008	≤0.10	≤2.40	≤1.50	≤0.020	≤0.020	0.02 – 0.06	≤0.15	≤0.09	1260	1180
JFS Gr 1180	JFS A2001	≤0.10	≤2.40	≤1.50	≤0.020	≤0.020	0.02 – 0.06	≤0.15	≤0.09	1270	1180

3. Common Applications

- Crash-relevant structural parts
- Strength/weight optimised panels

4. Standard Conformance

Cold-reduced sheet/strip conforming to IS 513 Part 2 (2016).

5. Disclaimer

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